



SUPERPAN PLUS DECOR

TECHNICAL DATA-AVERAGE VALUES

Rev: 07/27/2022

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm				
			15 - 20	>20 - 25	>25 - 32	>32 - 40	>40 - 44
FACES MDF THICKNESSES		mm	1.5 - 2.0	1.5 - 2.0	1.5 - 2.0	1.5 - 2.0	1.5 - 2.0
DENSITY (*)	EN 323	kg/m ³	670	650	650	640	620
INTERNAL BOND	EN 319	N/mm ²	≥ 0.35	≥ 0.30	≥ 0.25	≥ 0.20	≥ 0.20
BENDING STRENGTH	EN 310	N/mm ²	≥ 19	≥ 18	≥ 17	≥ 16	≥ 15
MODULUS OF ELASTICITY	EN 310	N/mm ²	≥ 2600	≥ 2300	≥ 2000	≥ 1800	≥ 1600
MOISTURE CONTENT	EN 322	%	8+/-3	8+/-3	8+/-3	8+/-3	8+/-3
FORMALDEHYDE EMISSION	EN 717-1	ppm	≤ 0.05 (IV*)	≤ 0.05 (IV*)	≤ 0.05 (IV*)	≤ 0.05 (IV*)	≤ 0.05 (IV*)
REACTION TO FIRE TABLA 8 EN EN 13986:2006+A1:2015	EN 13501-1	Class	D- s2,d0**	D-s2,d0	D-s2,d0	D-s2,d0	D-s2,d0
SOUND ABSORPTION COEFFICIENT (A) (250 A 500 HZ)	EN 13984:2004+A1:2015	α	0.10	0.10	0.10	0.10	0.10
SOUND ABSORPTION COEFFICIENT (A) (1000 A 2000 HZ)	EN 13984:2004+A1:2015	α	0.25	0.25	0.25	0.25	0.25
THERMAL CONDUCTIVITY	EN 13984:2004+A1:2015	W/ (m·K)	0.13	0.13	0.13	0.13	0.12
AIRBORNE SOUND INSULATION (SURFACE MASS) (R)	EN 13986:2004+A1:2015	db	27	29	30	32	33
WATER VAPOUR PERMEABILITY DRY CUP	EN 13986:2004+A1:2015	μ	50	50	50	50	50
WATER VAPOUR PERMEABILITY WET CUP	EN 13986:2004+A1:2015	μ	16	16	16	16	15
BIOLOGICAL DURABILITY USE	EN 335	Class of use	1	1	1	1	1
CONTENT OF PENTACHLOROPHENOL (PCP)	EN 13986:2004+A1:2015	ppm	< 5	< 5	< 5	< 5	< 5

TOLERANCE ON NOMINAL DIMENSIONS

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm				
			15 - 20	>20 - 25	>25 - 32	>32 - 40	>40 - 44
THICKNESS ON NOMINAL DIMENSIONS	EN 14323	mm	+/-0.3 (Clase 1) +0.5/-0.3 (Clase 3A)	+/-0.3 (Clase 1) +0.5/-0.3 (Clase 3A)	+/- 0,5	+/- 0,5	+/- 0,5
THICKNESS WITHIN THE BOARD	EN 14323	mm	max-min <0.6	max-min <0.6	max-min <0.6	max-min <0.6	max-min <0.6
LENGHT & WIDTH	EN 14323	mm	+/-5	+/-5	+/-5	+/-5	+/-5
FLATNESS (SOLAMENTE EN REVESTIMIENTOS EQUILIBRADOS)	UNE-EN-14323	mm/m	≤2 (***)	≤2 (***)	≤2 (***)	≤2 (***)	≤2 (***)

COATING PROPERTIES

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm
RESISTANCE TO SCRATCHING	EN 14323	N	≥ 1.5
RESISTANCE TO CRACKING	EN 14323	Rating	≥ 3
SURFACE ASPECT	EN 14323	Rating	4
RESISTANCE TO STAINING (GROUPS 1 Y 2)	EN 14323	Rating	5
RESISTANCE TO STAINING (GROUP 3)	EN 14323	Rating	4
COLOR RESISTANCE TO UV LIGHT (XENON LAMP)	EN 14323	Blue wool scale, n°	> 6

VISUAL DEFECTS

EDGES DAMAGED	EN 14323	mm	≤ 2
SURFACE DEFECTS. POINTS	EN 14323	mm ² /m ²	≤ 2
SURFACE DEFECTS. LENGHT	EN 14323	mm/m ²	≤ 10

RESISTANCE TO ABRASION:

TEST METHOD	CLASS	IP NUMBER OF TURNS	
RESISTANCE TO ABRASION:.. DESIGNS (GENERAL APPLICATIONS)	EN 14323	1	< 50
RESISTANCE TO ABRASION. UNICOLORS AND AH	EN 14323	3A	≥ 150

PRODUCTS

(*) VALUES TO BE CONSIDERED AS A ROUGH GUIDE ONLY.

(**) Mounted without an air gap behind the SUPERPAN PLUS DECOR, or with a closed air gap behind the SUPERPAN PLUS DECOR for thicknesses equal or greater than 15mm or with an open air gap behind the SUPERPAN PLUS DECOR for thicknesses equal or greater than 18 mm. Mounted with a closed air gap not more than 22 mm behind the SUPERPAN PLUS DECOR classification D-s2,d2 in thicknesses between 10 and 18 mm. Commission Decision 2007/348/EC

(***) Applies only when balanced papers are used in both faces

These physical-mechanical values improve/comply with the P2 classification established in EN 312:2010 European Standard, Table 3. Boards for indoor applications (including furniture) in dry environments (Type P2). Requirements for the specified mechanical properties.

This product meets Class E1 requirements as defined in EN 14322:2017 European Standard.

(IV*) Very low formaldehyde emission product E05 (<0.05 ppm EN 717-1) (Both faces covered boards).

HANDLING/STORAGE:

It must always be stored under cover and on a flat surface.

65% of humidity is the ideal condition for its storage, dryer or more moist environments should be avoided.

It must never be in direct contact with water.

Blocks must always be lined up with the vertical.

Never pile up more than 4 heights.

If the packaging is damaged during its handling, it must be packed again so the product is correctly preserved.

If the piling-up conditions or the changes in moisture or temperature above mentioned are not respected in the warehouses or the processing areas, they may cause irreversible deformations and warpings.

Non dangerous product. Adequate ergonomic techniques and IPEs must be used when handling. Dust generated in cutting, sanding, drawmilling and other processes must be extracted from the working environment with the usual procedures in the wood industry as industrial vacuum systems and IPEs use must be observed according to law.
